



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

SEMBLEX CORPORATION
388 Carol Lane Campus
Elmhurst, IL 60126
Ray Lafferty Phone: 630 617 5159

MECHANICAL

Valid To: April 30, 2025

Certificate Number: 0794.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following tests on fasteners:

<u>Test</u>	<u>Test Methods</u>
Axial & Wedge Tensile (≤ 60 klbs)	ASTM F606/F606M; DIN 7513 (Section 5.2.3); EN20-898-1 (Section 8.5); SAE J429, J1216
Fastener Yield Strength	ASTM F606/F606M; ISO-898-1
Elongation	ASTM F606/F606M; ISO-898-1
Hardness (Rockwell) (A, B, C, 15N, & 30N)	ASTM E18; CHRYSLER MS-4515 (Section 2.41.2); FORD WD/950 (Section 3.1), WD/951 (Section 4.1), WD/953 (Section 2.2/2.3); GM 6010M (Sections 4.1, 4.2, and 4.3), 6109M and 6177M (Section 3.2), 6170M (Section 4.1); SAE J417, J429 (Sections 5.1 and 5.2), J1216 (Sections 3.1 and 3.2)
Microhardness (Knoop 500g)	ASTM E384 (Knoop); DIN 50-133, DIN 50-150; GM 6109M, 6177M (Section 3.1), 6170M (Sections 4.2 and 4.3); SAE J423
Sample Preparation	ASTM E3
Case Depth	CHRYSLER MS415 (Sections 2.4.1.1 and 2.4.2.2); DIN 50 190-1; GM 6010M (Sections 4.2 and 4.3), 6171M (Appendix A); SAE J78
Decarburization	FORD WD/952 (Section 4.1); ISO 898-5 (Sections 6.2.2, 6.2.2.1, and 6.2.2.2); GM 6104M; SAE J121, J419

<u>Test</u>	<u>Test Methods</u>
Surface Discontinuities	ASTM F788, F788M; Chrysler PF-5188; DX 520007; Ford WA990; GM 6102M; ISO 6157-1/3; PA WI 073; SAE J123, J1061
Plating Thickness	ASTM B568
Cleanliness Particle Size	ISO 16232
Cleanliness Particle Weight	ISO 16232
Salt Spray	ASTM B117; ISO-9227; GMW3286; USCAR-1
Drive Testing (≤ 200 N-m)	ANSI/ASME B18.6.4 and 2.91.1; CHRYSLER MS415 (Section 2.6); DIN 7513 (Section 5.2.1), DIN EN ISO 2702 (Section 6.2.1); FORD WD/952 (Section 4.3), WD/953 (Section 3.2); GM 6010M (Section 3.6), 6170M (Section 4.6), 6171M (Section 4.6)
Stress Durability (Hydrogen Embrittlement)	SAE J81 (Section 4.9)
Torsional Strength (≤ 200 N-m)	ANSI B18.6.4 and 2.9.1.2; DIN 7513 (Section 5.2.2), DIN EN ISO 2702 (Section 6.2.2); FORD WD/950 (Section 4.2), WD/951 (Section 4.4), WD/953 (Section 2.6); GM 6010M (Sections 3.5 and 4.4), 6170M (Section 4.5), 6171M (Sections 3.5, 3.6, 4.4 and 4.5); SAE J81 (Section 3, Table 5A); WI ENG 007 ¹
Ductility	FORD WD/951 (Sections 3.3 and 4.5); GM 6170M (Section 3.8), 6171M (Sections 3.8 and 4.6); SAE J81 (Sections 3.3.7 and 4.8)
Torque Test (Unsupported, Proof, Drive/Failure, Drive, Breakaway) (≤ 200 N-m)	WI ENG 022 ¹ , 026 ¹ , 016 ¹ , 025 ¹ , 012 ¹
Pull Out/Push Out Testing (≤ 2000 lbs)	WI ENG 020 ¹ , 021 ¹ , 024 ¹
Clamp Load Testing (≤ 100 kN)	WI ENG 023 ¹
Torque Tension Testing	WI ENG 0361 ¹

I. Dimensional Testing²

Parameter / Equipment	Range	CMC³ (±)	Technique / Method
Angle ⁴	0° to 360°	0.01', 14''	Optical comparator / ECM / MIL-STD 120 (Canceled 1996) ⁵
Radius ⁴	Up to 0.75 in	0.002 in	Optical comparator / ECM / MIL-STD 120 (Canceled 1996) ⁵
External Threads ⁴ – Thread Pitch Die Thread Accept	(0.17 to 0.28) in	0.0002 in	Tri-rolls / MIL-STD 120 (Canceled 1996) ⁵ Ring gages / MIL-STD 120 (Canceled 1996) ⁵
Length ⁴ – 1D	Up to 1 in (0.2 to 1) in (0.2 to 1) in (0.2 to 1) in Up to 1 in Up to 1 in Up to 6 in Up to 6 in	0.0008 in 0.0004 in 0.0004 in 0.0002 in 0.0004 in 0.0007 in 0.001 in 0.0007 in	Micrometers / MIL-STD 120 (Canceled 1996) ⁵ Tri-micrometer / MIL-STD 120 (Canceled 1996) ⁵ Penta-micrometer / MIL-STD 120 (Canceled 1996) ⁵ Blade micrometer / MIL-STD 120 (Canceled 1996) ⁵ Pitch micrometer / MIL-STD 120 (Canceled 1996) ⁵ Digital caliper / MIL-STD 120 (Canceled 1996) ⁵ Digital caliper / MIL-STD 120 (Canceled 1996) ⁵ Dial caliper / MIL-STD 120 (Canceled 1996) ⁵

Parameter / Equipment	Range	CMC ³ (±)	Technique / Method
Length ⁴ – 1D	Up to 2 in	0.001 in	Dial indicator / MIL-STD 120 (Canceled 1996) ⁵
	Up to 0.5 in	0.001 in	Depth gage / MIL-STD 120 (Canceled 1996) ⁵
2D X-axis Y-axis	Up to 2 in	0.0004 in	Digital head height / MIL-STD 120 (Canceled 1996) ⁵
	Up to 7 in	0.0006 in	Optical comparator / ECM / MIL-STD 120 (Canceled 1996) ⁵
	Up to 4 in	0.0006 in	Optical comparator / ECM / MIL-STD 120 (Canceled 1996) ⁵

¹ In-house method

² This laboratory does not offer commercial dimensional testing service

³ Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine measurements of nearly ideal measurement standards or nearly ideal measuring equipment. CMC's represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of $k=2$. The actual measurement uncertainty of a specific measurement performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific measurement.

⁴ This test is not equivalent to that of a calibration.

⁵ This laboratory's scope contains withdrawn or superseded methods. As a clarifier, this indicates that the applicable method itself has been withdrawn or is now considered "historical" and not that the laboratory's accreditation for the method has been withdrawn.



Accredited Laboratory

A2LA has accredited

SEMBLEX CORPORATION

Elmhurst, IL

for technical competence in the field of

Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 2nd day of March 2023.

A blue ink signature of Mr. Trace McInturff, written in a cursive style.

Mr. Trace McInturff, Vice President, Accreditation Services
For the Accreditation Council
Certificate Number 0794.01
Valid to April 30, 2025

For the types of tests to which this accreditation applies, please refer to the laboratory's Mechanical Scope of Accreditation.