For applications requiring fasteners with both high torque transfer capabilities and low head height, external TORX PLUS® low-profile head fasteners are the ideal choice. They are engineered to provide improved performance over hex drive fasteners without added head volume.



STANDARD DESIGN GUIDELINES

Fastener Sizes: M0.8 to M18

(#000 to 5/8")

Drive System: External TORX PLUS® Drive Head Styles: Dome or indented head with hex flange or pan head bearing surface

Thread Styles: an be used with any thread

style

For more information on how low-profile TORX PLUS® Drive fasteners can benefit your assembly, please contact:



900 North Church Road. Elmhurst, IL 60126 Phone: (800) 323-1736 / (630) 833-2880

www.semblex.com

Email: sales@semblex.com

SUPERIOR PERFORMANCE AND STRENGTH

The external hex drive allows high torque transmission, but can fail 60° drive angle weaknesses inherent in its design.





points of contact cause stress risers to develop

contact points round off from driving pressure

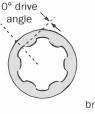
lobe

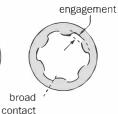
External TORX PLUS® low-profile head fasteners are engineered to provide optimal torque transfer and extended tool life, with a head height similar to hex or pan

TORX PLUS® Drive System

surface

Hex Drive System



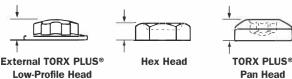


FEATURES

- Hex flange head or pan head bearing surface
- · 0° drive angle

head fasteners.

- Lobe engagement spreads forces over large area to prevent stress risers and tool and fastener damage
- Higher torque transfer capability than internal recesses
- Drive system strength 5 to 6 times greater than corresponding seating torque
- Head height is similar to hex or pan head fasteners
- Lower head volume (weight) than hex and pan head fasteners (18% and 41% respectively)



BENEFITS

- Ensures optimal torque transmission and clamp load
- Allows high torque transfer without damage to fastener
- Ideal drive system for applications that require high strength and torque capability in a low-profile head





External TORX PLUS

Low-Profile Head

Hex Flange Head

- Minimizes space required to accommodate head height
- Excellent high-torque drive system for miniature fasteners
- · Reduced wear on drive tools for extended tool life

HEAD HEIGHT AND VOLUME COMPARISON

	4.12 mm	4.26 mm	4.45 mm	4.00 mm	6.80 mm	7.52 mm
Drive System	External TORX PLUS® Drive	External TORX PLUS® Drive	Internal TORX PLUS® Drive	External Hex Drive	External Hex Drive	External TORX PLUS® Drive
Head Style	Low-profile Head	Low-Profile Flange Head	Pan Head	Indented Hex Head	Indented Hex Flange Head	Flange Head
Head Height Ratio	1.00	1.03	1.08	0.97	1.65	1.83
Head Volume (Weight) Ratio	1.00	1.15	1.41	1.18	1.88	1.64

EXTERNAL TORX PLUS® LOW-PROFILE HEAD FASTENERS STANDARD DRIVE SIZE SELECTION TABLE

	Screw Size			
Drive Size	Inch	Metric		
H4EP	#000	M0.8		
H3EP	_	M1.0		
H2EP	#00	M1.2		
1EP	#O	M1.6		
2EP	#1	M2.0		
4EP	#2 & #3	M2.5		
5EP	#4 & #5	M3.0		
6EP	#6	M3.5		
7EP	#8	M4.0		
8EP	#10	M4.5 & M5.0		
10EP	#12 & 1/4	M6.0		
12EP	_	M7.0		
14EP	5/16	M8.0		
16EP	3/8	M10.0		
18EP	7/16	_		
20EP	_	M12.0		
22EP	1/2	_		
24EP	9/16	M14.0		
26EP	5/8	M16.0		
30EP	_	M18.0		

Note: Special sockets are required for installing external TORX PLUS® low-profile head fasteners.